



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T101338
Job Sheet 172647



001061

Part No: RB T101338

Job Qty: 1 ea

Part Name: Screw Set, Jack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T101338 REV A IPP Rev.A 17.08.14 New issue DP Verify DD/IPP Rev B 17.12.13 re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/22/18	0.00	0.00	Start Up Small Fab-2		MLL
100	Small Fab	1 pcs		2/23/18	0.00	0.50	Small Fab-3		MLL DAS 38
110	QC	1 pcs		2/23/18	0.00	0.00	QC5		GA FEB 23 2018
120	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging3		mt 18/02/23
130	QC21-FG	1 Ea		2/23/18	0.00	0.00	QC21		

Part Op 90 - See engineering for tag QTY sign off (was 3, now 1)

Descriptions: 100 - -Lockwire (3) three T101338 together using .066 holes. Tag with part number. -Lockwire Batch; M113123

120 - Bag and tag

DAS
21
9-00

FEB 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1632T22	Aluminum Tag 1" X 2" X 0.04"	1 pcs (1 ea)	90-Start up Operation	
MS20995-C32	Lockwire	.5000 ft (.5 ea)	90-Start up Operation	
RB T101338-3	Jack Screw	3 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1632T22	1	98	0
	MS20995-C32	1	362	0
	RB T101338-3	3	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS																																																																																																		
		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																																																																																															
Date :		QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S044099 Part: RB T101338 Job No: 172647 Serial No/Batch: S044099 Revision: T101338 Inspector: Date: 02/21/18																																																																																																				
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td style="width:15%;">Environment</td><td style="width:5%;">☐</td><td style="width:5%;">☐</td><td style="width:10%;">N</td></tr> <tr><td>Design</td><td>☐</td><td>☐</td><td>C</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>☐</td><td>C</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>☐</td><td>Supplier</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>☐</td><td>Training</td></tr> <tr><td>Material</td><td>☐</td><td>☐</td><td>Use for Testing</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>☐</td><td>Poor Information</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>☐</td><td>Rushing</td></tr> <tr><td>LOA</td><td>☐</td><td>☐</td><td>Product Improvement</td></tr> <tr><td>Substation</td><td>☐</td><td>☐</td><td>Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>☐</td><td>Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>☐</td><td>☐</td><td>Past Due</td></tr> </table>		Environment	☐	☐	N	Design	☐	☐	C	Doc/Data	☐	☐	C	Equip/Tooling	☐	☐	Supplier	Handling/Pre	☐	☐	Training	Material	☐	☐	Use for Testing	Internal Transport	☐	☐	Poor Information	Tribal Knowledge	☐	☐	Rushing	LOA	☐	☐	Product Improvement	Substation	☐	☐	Process Improvement	Past Expiry Date	☐	☐	Manufacturing Process	Misidentified	☐	☐	Past Due	<table style="width:100%; border-collapse: collapse;"> <tr><td style="width:15%;">Crimp/Kink/Ripple/Wave</td><td style="width:5%;">☐</td><td style="width:10%;"></td></tr> <tr><td>Cuffs</td><td>☐</td><td>Contamination</td></tr> <tr><td>Crushing</td><td>☐</td><td>Countersink</td></tr> <tr><td>Heat Treat</td><td>☐</td><td>Cut Too Short</td></tr> <tr><td>Wave/Twist in Tube</td><td>☐</td><td>Instructions Incomplete/Unclear</td></tr> <tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td></tr> </table>		Crimp/Kink/Ripple/Wave	☐		Cuffs	☐	Contamination	Crushing	☐	Countersink	Heat Treat	☐	Cut Too Short	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	Marks/Chatter	☐	Drill Holes	<table style="width:100%; border-collapse: collapse;"> <tr><td style="width:15%;">er Loss/Surge</td><td style="width:5%;">☐</td><td style="width:10%;">Positioned Wrong</td></tr> <tr><td>o/Program</td><td>☐</td><td>Outside Dimensions</td></tr> <tr><td>in</td><td>☐</td><td>Over/Under tolerance</td></tr> <tr><td>ld</td><td>☐</td><td>Part Incorrect</td></tr> <tr><td>ong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>st of Sequence</td><td>☐</td><td>Part Moved</td></tr> <tr><td>Off-set</td><td>☐</td><td>Drawing</td></tr> <tr><td>Mislabeled</td><td>☐</td><td>Finish</td></tr> <tr><td>Fit/Function</td><td>☐</td><td>Misread</td></tr> <tr><td>Misaligned/off center</td><td>☐</td><td>Turning Sequence</td></tr> </table>	er Loss/Surge	☐	Positioned Wrong	o/Program	☐	Outside Dimensions	in	☐	Over/Under tolerance	ld	☐	Part Incorrect	ong Stock Pulled	☐	Part Lost/Missing	st of Sequence	☐	Part Moved	Off-set	☐	Drawing	Mislabeled	☐	Finish	Fit/Function	☐	Misread	Misaligned/off center	☐	Turning Sequence
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Work Order Summary

Thursday, September 28, 2017 8:08:11 AM

Page 1 of 1

Criteria : Work Order ID: 165044 Item ID: RB T101338 Product Family PURCHASED ITEMS
Work Order Start Dates 8/21/2017 to 8/21/2017 11:59:59 PM Work Order Required Dates 9/8/2017 to
9/8/2017 11:59:59 PM
All References
Work Order Status Released

Work Order ID	165044	Required Qty	1.0000	Status Code	Released
Item ID	RB T101338	Accepted Qty	0.0000	Scrap Qty	0.0000
Item Name	Screw Set, Jack				
Current Acct Value	\$86.000				
Start Date	8/21/2017	Required Date	9/8/2017	Completed Date	
Standard	** Actual **		** Acct. Value **	** Variance **	** Variance % **
Direct Costs	Total	Each	Each	Each	Each
Material	\$0.000	\$0.000	\$148.500	\$148.500	100.00%
Labor	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Outplant	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Variable Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Fixed Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
Material Burden	\$0.000	\$0.000	\$0.000	\$0.000	0.00%
** Total **	\$0.000	\$0.000	\$148.500	\$148.500	

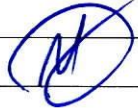
Work Order ID 165044

165044

Page 1

Monday, August 14, 2017 11:55:36 AM

Item ID: RB T101338 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Screw Set, Jack
 Start Date: 8/21/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/8/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan:  Date: AUG 14 2017 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
RB T101338	C								

110 0.00
 110
 Small Fab Memo 0.00
 Small Fab -Lockwire (3) three T101338 together using .066 holes. Tag with part number.
 -Lockwire Batch; _____

120 QC5- Inspect part completeness to step on W/O 0.00
 120
 QC Memo 0.00
 Quality Control

130 Identify as per dwg & Stock Location: _____ 0.00
 130
 Packaging Memo 0.00
 Packaging

Monday, August 14, 2017 11:55:36 AM

Item ID: RB T101338

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Screw Set, Jack

Stop *NS2*

Start Date: 8/21/2017 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 9/8/2017 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NB2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

165044

Parent Item: RB T101338

RR T101338

Parent Item Name: Screw Set, Jack

Start Date: 8/21/2017**Required Date: 9/8/2017**

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev.A 17.08.14 New issue DP Verify DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
RB T101338-3		Manufactured	No			110	Each	0.0000	3	3			
RB T101338-3									**				
Jack Screw													